



Small Tool Instrumen and Data Manageme

## U-WAVE / USB Input Tool / DP-1VA LOGGER Measurement Data Management System



## "Visualization of Quality" Increases the **Competitiveness of Manufacturing.**

Breaking away from handwritten records and embracing centralized management of measurement data can lead to an increase in guality and efficiency in the future.

# -----Higher Efficiency **Centralized Data** Management **Cost Reduction** Effect

\*We cannot guarantee that this application/software and U-WAVE TMB/TCB will connect with all Bluetooth® equipped devices.

## **Greater possibilities using data output**



### **Centralized Data Management** Achieves centralized management of measurement data Contributes to the prevention of defects through visualization of quality.







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### **Mitutoyo**

#### Digitalization enables easy data collection and analysis

The measurement data from each process can be stored and managed centrally.



Easy to install on existing Digimatic gage (\*) Allows you to build a system with lower initial costs and running costs. Some U-WAVE-TM/TC models are not compatible.

#### Connectable to any of your existing Digimatic gages

No need to buy a replacement if your tool is equipped with the Digimatic function.

#### Approximately 400,000 continuous data transmissions are possible

Just one CR2032 lithium battery provides power for about 400,000 data transmissions.

\* When the battery is used with U-WAVE-TM/TC/T. The battery life is approx. one year under normal use when used with U-WAVE-TMB/TMC

## Steps to Achieving "Visualization of Quality"

Select your desired data communication method.





When you need to import connection
U-WAVE Pages 12
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## **Measurement Data Input Unit USB** Input Tool

Simple and robust option to collect data from a digimatic gage.

# Simply connect it to the USB port of your PC for automatic recognition, add your digimatic data cable and gage for immediate use

If you have a Digimatic gage with an output terminal and a PC, you can import the data into whatever record format you normally use (Excel, Word, Notepad, etc.). The ergonomic data button is isolated from the gage where it might otherwise introduce unwanted movement. A 3.5mm jack socket allows attachment of an optional foot switch. Most suitable tool for taking the first step in breaking away from handwritten records and digitizing guality records.



# Can be used with your own Digimatic gage with an output terminal

You may already own a measuring tool that can be used. See the photographs below to check whether it has a Digimatic output connector. The connector type may be different, depending on the measuring tool model. See the list showing measuring tool compatibility on pages 8 to 9 and 18 to 19.





Digimatic Indicator

Digimatic Micrometers

Coolant-proof Digimatic Micromete

Measurement data can be sent to a PC with a single switch.



Pair with the appropriate digimatic data cable to suit your gage. (Refer to page 18)



Remove the cover to access the output connector.



Digimatic Height Gage



Hardness Testing Machine (rear view)



Production Line Surface Roughness Measuring Instrument

## Input Tool System Configuration/Specifications

## **USB Input Tool Direct (USB-ITN)**



- Converts measurement data to keyboard signals and directly inputs them to spreadsheet software such as Excel and Notepad.
- When using with optional software (see page 26), you can easily create Microsoft Excel worksheets, enabling further improvement of work efficiency.



fer to pages 32 to 35 for details of the option

### USB-ITN System Configuration



### Main Specifications of USB-ITN

• Output specification: USB2.0 or USB1.0 • Supported driver software: Changeable between two types 1) Stand-alone: HID keyboard device\* 2) Using USB-ITPAK V3.0/V2.1: Virtual COM port (VCP) • Communication speed: 12 Mbps (Full Speed) • Power source: USB bus power

- Mass: 59 g 
   USB2.0 certificate 
   Conforms to EU EMC Directive
- \* Since this device is compatible with Windows standard driver software, dedicated driver software is not required.
- Note: Information regarding USB-ITPAK V3.0 can be downloaded from our website.

### Input tool series (IT-020U/IT-007R)



• When using with optional software (see pages 28 to 29), you can easily create Microsoft Excel worksheets, enabling further improvement of work efficiency. • IT-007R is an RS-232C communication type input tool that can be controlled by data request commands from a PC.

#### IT-020U/IT-007R System Configuration



#### Main Specifications of IT-020U

- Output specification: USB2.0 or USB1.0
- Supported driver software: Changeable between two types 1) Stand-alone: HID keyboard device\* 2) Using USB-ITPAK V3.0/V2.1: Virtual COM port (VCP)
- Communication speed: 12 Mbps (Full Speed) 
   Power source: USB bus power 
   USB2.0 certificate 
   Conforms to EMC Directive
- \* This product is compatible with the standard driver software for Windows. No dedicated driver software is required.

### Specifications of IT-007R RS-232C Communication

- Output specification: RS-232C compliant
- Communication method: Full duplex
- Communication speed: 2400 bps (fixed)
- Bit configuration: Start bit · · · 1/ Data length · · · 8 (Most significant bit, 0 (fixed)) Prity · · · · · None/ Stop bit · · · · · 1
- Flow control: None
- Home position: DCE (modem definition)

#### Data request signal

Data can be output by transmitting a character from the PC.

#### Data format

1) When data output Error code output

Output order → D1 D2 D3 D4 D5 D6 D7 D8 D9 D10 D11 D12 D13 D1 D2 D3 D4





switch connector.

connection cables.

IT-020U is an easy-to-use, expandable input tool with a large data switch and a foot

It can be connected to various types of measuring instruments using optional

Connector specification and power source from the PC 54321  $^\prime$  This product operates while accumulating the power supplied from the 9876/ PC. A second or more input interval is required

Pin No.	Symbol	in / out	Description of functions
1	(N.C.)	-	No connection
2	RXD	OUT	Data output from this product to the PC
3	TXD	IN	Data input from the PC to this product
4	DTR	IN	+12 V power source from the PC*
5	GND	-	Ground
6	DSR	OUT	Not used
7	RTS	IN	+12 V power source from the PC*
8	CTS	OUT	Not used
9	(N.C.)	-	No connection

\* When connecting to a sequencer, a power source is required. Input voltage: Supplied in the range 6 V to 16 V Power source terminal: Supplied to pins 4 and 7

Note: "4" and "6", "7" and "8" are connected with each other inside this product.

## Mini-Printer Equipped with Data Logging Function **DP-1VA LOGGER**

### When you need on-the-spot printout



Measurement data can be printed on the spot and also be sent to a PC.







"d2" is the generic name for Mitutoyo Digimatic output compatible with up to 8 digits of I/O data.

# **Portable for on-the-spot output**

This small, portable printer can be used to print measurement data from Digimatic gages and perform statistical calculations. It has a 2-way power supply system, providing excellent mobility and flexibility. Being portable, it allows you to output measurement results from a Digimatic gage on the spot. It is a powerful tool for streamlining guality control and improving quality.

# Highly effective for quality checking

The DP-1VA LOGGER has high functionality. Not only is it capable of printing measurement data from Digimatic gages, performing various statistical calculations, and producing histograms and D charts, but it is also capable of performing complex calculations for X-R control charts.

Up to 1,000 data items can be saved in the device using the data logger function. By connecting it to a PC with a USB cable (optional), you can transfer all saved data to your own Excel forms with a single touch.

#### Example of printout

: L00 STOP 9

\$18 94, NO, 1 1 25, 33 9 94, 29 3 28, 82 4 25, 70 5 27, 41 6 23, 57 7 26, 57

E 28. PART ND. 1 041E 2016/ 2/17 TIME 14:40

27,7729 88 PART NO.: 1.99 88 OATE 2016/2/17 TIME 14:40

27.0407 278.0606 278.0006 278.00006 278.0006 278.0006 278.0006 278.0006 278.0006 278.0006 278

MODE3

+CONTROL LIMIT-DATE 2018/ 2/11 11ME 14:40 NO.OF SUB 04. SAMPLE SIZE

9475 2014/ 2/17 1142 14:36

: 129 June 9

\*N(\* 11411 0418\* \*11411 0418\* 0414 2016/ 2/17

27.82m 28.14m 28.22m 28.45m 28.45m 28.45m

PART ND.1 0415 2016/ 2/17 71% 14:30

28.45 m 29.97 m -1.43 m 27.8563 m 6.4134 m 6.4270 m

MODE2

15. 27.22 II 15. 17.22 II 15. 10. 11.

DP-1VA LOGGE

20.14 20.19 19.00 19.77 20.27 20.27 20.28

DATE 2018/ 2/15

: 100 : 100 9

PART NO. : 1746 12146 2/1

11111 880544 257944

18.11 mm 21.00 mm

------

19-1100 == 19-1100 == 19-1100 == 19-1100 == 19-1100 == 10000 == 100000 == 10000 == 100000 == 10000 100000 1000000000 100000000 MODE1

MODE1 Various statistical calculations are executed using all input data. If the tolerance limits

have been set, GO/±NG judgment and histogram creation are also enabled. MODE2

In addition to the MODE1 function, measurements within the tolerance limits are printed out as a D chart\*. This chart allows you to identify the trend of variations in measurement data. \* D chart stands for Displacement chart

#### MODE3

Only input of data automatically enables calculation processing of complex control limit values as well as calculation for creating an Xbaar-R control chart.

### Example of batch printing log data

\* OUT LOO START \* - 017 LOG START - 
 12:148:32
 37.20
 88

 12:148:44
 38.64
 88

 12:148:45
 38.64
 88

 12:148:45
 38.64
 88

 12:148:46
 38.64
 88

 12:148:46
 38.64
 88

 12:117:86
 30.660
 88

 12:118:47
 30.660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.2660
 88

 12:128:47
 30.268
 88
 In OUT LOG In OUT LOG Setting 2 Setting 1

In OUT LOG Setting 1 \* OUT LDG START \* \* LDG \* 10 1 2016/ 2/15 10:20:20 21.00 mm This setting allows printout of measurement time, measurement value, and GO/±NG iudament result.

In OUT LOG Setting 2 This setting allows printout of measurement In OUT LOG time, measurement value, and GO/±NG iudament result. Setting 3

In OUT LOG Setting 3

This setting allows printout of data number measurement date and time, measurement value, and GO/±NG judgment result.

Foot switch

(optional)

**V**Options For details, see pages 18 to 19.

USB cable (A-microB) (optional)





Code No. O06AFZ050

Code No. 937179T

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lo.	264-505 <sup>*1</sup>
No.	DP-1VA LOGGER
utput	Digimatic input, Digimatic 2 input (specific to Mitutoyo KA counter)
g method	Thermal line printer
ter specification	Total number of dots: 384 dots/line Dot size: 8 dots/mm
j speed	0.8s per line (6.5mm/s)
g paper <sup>*2</sup>	High durability thermo-sensitive paper, Width 58mm × length 48m
supply	<ol> <li>2-way power supply system</li> <li>1. 100-240V 50/60Hz AC adapter (6V, 2A)</li> <li>2. AA alkaline battery (LR6) or nickel-metal-hydride battery (NiMH Size AA) 4 pieces (Manganese dioxide batteries are not usable.)</li> </ol>
life <sup>*3</sup>	About 10,000 lines (if data is printed once every 5 seconds using 1,600mA NiMH batteries at 20°C)
ocessing capacity	MODE0: 100,000 pieces of data MODE1, MODE2: 9,999 pieces of data MODE3: Sample size 10 × 9999 subgroups = 99,990 pieces of data GO/±NG judgment (five sets can be defined)
ice judgment	Five sets can be set.
ement data logging e)	Up to 1,000 measurements
mer	0.25s, 1s, 5s, 30s, 1 min, 30min, 60min
utput	USB output RS-232C data output at TTL levels GO/±NG judgment result output (–NG, GO, +NG)
iccuracy	Maximum time difference per month: ±2 minutes
ing temperature	0 to 45°C (using AC adapter) 10 to 45°C (using battery)
e temperature	-10 to 50°C
	390g (main unit)
I dimensions	94 (W) × 201 (D) × 75.2 (H) mm
rd accessories	AC adapter : 06AEG180, printing paper (one roll), strap, user's manual
al accessories	<ol> <li>USB cable (A-microB): 06AFZ050 (1m)</li> <li>RS-232C output cable: 09EAA084 (1m, D-SUB 9 pin)</li> <li>GO ±NG judgment cable: 965516 (2m, 10 pin terminal/ separate)</li> <li>Foot switch: 937179T (2m)</li> </ol>
nable items	Printing paper (10 rolls)

\*1: To denote your AC line voltage add the following suffixes. A for North America, D for Europe, E for UK, K for Korea, DC for China, B for Oceania without AC adapter and no suffix is required for Japan. \*2: The printer paper has excellent environmental and chemical resistance, but it has limitations in durability due to thermosensitivity. If recorded paper is stored for more than 5 years, or used as a public document, it is recommended to make a more durable copy.

\*3: The battery life quoted is not a guaranteed value, but only a typical value.

## **Measurement Data Wireless Communication System U-WAVE**

### When you need to import data via wireless connection





You can choose from a variety of products and applications.

# **Record measurement data wirelessly Achieve smart measurement**

Measurement results can be sent wirelessly and saved on a PC, smartphone or tablet. We have created a smart system that does not require handwriting or manual input from a keyboard.

# What is the **LI-V/VE** Series ?

"U-WAVE", the measurement data wireless communication system, collects data in the inspection process swiftly and accurately, and increases a company's competitiveness based on detailed data analysis.

Acquire measurement data from various Digimatic gages equipped with U-WAVE.



# Wireless transfer expands measurement possibilities

Stable communication is possible up to a maximum communication distance of 16-20m<sup>\*</sup>. Efficiency is greatly improved by being able to work without worrying about cable length or snags, etc.



from here







## Introduction to the U-WAVE Product Lineup

U-WAVE-T

Send measurement data to your PC

The system consists of a "U-WAVE-T" transmitter that attaches to a measuring instrument with digimatic output function and a "U-WAVE-R" receiver that connects to a PC.

It is compatible with many types of measuring instruments with digimatic output function.



U-WAVE-TM/TC (U-WAVE fit)

## **U-WAV***E* **fit**

### Fits onto Digimatic gages for improved operability

While inheriting the functions and performance of U-WAVE, these models have been made smaller and thinner, and have improved operability, being designed specifically for use with small digimatic calipers and small digimatic micrometers.



U-WAVE-TMB/TCB (U-WAVE fit Bluetooth®)

## **Bluetooth**° **U-WAVE** fit

No receiver is required, and up to 7 devices can be connected to one PC. It is also possible to connect not only to PCs but also to Bluetooth<sup>®</sup> compatible devices such as smartphones and tablets. You can send measurement data through wireless transmission more easily. These models inherit the same functions and performance of the U-WAVE-TM/TC, which are smaller, thinner, and have improved integration with Digimatic gages and improved operability. Furthermore, we also have a lineup of dustproof and water-proof IP67 models to withstand on-site environments.



(Transmitter) U-WAVE-TMB or WAVE-TCB + Digimatic gage

\* Connectivity of the dedicated Mitutoyo Bluetooth<sup>®</sup> U-WAVE application and U-WAVE-TMB/TCB to every single Bluetooth<sup>®</sup> device is not guaranteed. If using U-WAVE/U-WAVE-fit, please note that it does not support bidirectional serial communication
 Only some models are IP67 compatible. For details, see pages 19 to 22.

#### Function comparison table

	U-WAVE	U-WAVE fit <sup>*1</sup>	U-WAVE fit Bluetooth® *1			
Transmission method	Original <based ief<="" on="" td=""><td colspan="5">Original <based (2.4="" ghz)="" ieee802.15.4="" on=""></based></td></based>	Original <based (2.4="" ghz)="" ieee802.15.4="" on=""></based>				
Communication distance	Approx. 20m	Approx. 20m (line of sight) App				
Connectible model	Digimatic gages	Digimatic calipers, micromete	rs, indicators and linear Height			
Dedicated application/ software	U-WA USB-IT	VEPAK IPAK* <sup>2</sup>	U-WAVEPAK-BW U-WAVEPAK-BM U-WAVE Navi USB-ITPAK <sup>*2</sup>			

\*1 Please check the list of compatible models since the unit may not be attachable to some models. \*2 Please note that USB-ITPAK may not be recognized if your computer's OS build is old.



## No receiver necessary Easy connection with Bluetooth®



## **Compatibility Table for Digimatic Gages and U-WAVE**



## Bluetooth U-WAVE fit



Note1: U-WAVE fit and Bluetooth®U-WAVE fit can only be connected to digimatic calipers, digimatic micrometers, and some digimatic indicators with a measurement range of 0 to 300 mm.

Refer to the lists of compatible models on pages 32 to 35 for details. Note2: U-WAVE should only be used in countries where they have obtained wireless certification.







[U-WAVE] [USB input tool] [DP-1VA LOGGER]

## Compatibility Lists of Digimatic Gages and Connecting Cables

U-WAVE-T	Connector type	A) Water-proof type with output buttor	<b>B)</b> Water-proof type with output button	C) Straight type with output button	L-shape type with output button, cable outlet on right	<b>D)</b> Flat 10-pin type	<b>E)</b> Round 6-pin type	<b>F)</b> Flat straight type	<b>FB)</b> Flat L-shape (cable outlet is back)	FIR) Flat L-shape (cable outlet is right)	<b>FL)</b> Flat L-shape (cable outlet is left)	<b>G)</b> Flat straight water-proof type	<b>SF)</b> Straight standard type
	Standard	02AZD790A	02AZD790B	02AZD790C	No applicable models Type C can be used, but be careful of the	02AZD790D	02AZD790E	02AZD790F	No ai	oplicable models	·	02AZD790G	02AZG011
	For foot switch	02AZE140A	02AZE140B	02AZE140C	cable when operating the thimble. (See figure below)	02AZE140D	02AZE140E	02AZE140F	Use <b>(</b>	2AZD790F or 02AZD14	OF.	02AZE140G	02AZG021
USB Input Tool Direct USB-ITN	Connector type	A) Water-proof type with output buttor	<b>B)</b> Water-proof type with output button	C) Straight type with output button	L-shape type with output button, cable outlet on right	<b>D)</b> Flat 10-pin type	<b>E)</b> Round 6-pin type	<b>F)</b> Flat straight type	FB) Flat L-shape (cable outlet is back)	<b>FR)</b> Flat L-shape (cable outlet is right)	FL) Flat L-shape (cable outlet is left)	<b>G)</b> Flat straight water-proof type	SF) Straight standard type
<b>9</b>	Model No. Code No.	USB-ITN-A 06AFM380A	USB-ITN-B 06AFM380B	USB-ITN-C 06AFM380C	No applicable models USB-ITN-C can be used. See figure below	USB-ITN-D 06AFM380D	USB-ITN-E 06AFM380E	USB-ITN-F 06AFM380F		No applicable models <b>USB-ITN-F</b> can be used.		USB-ITN-G 06AFM380G	USB-ITN-SF 06AGQ001F
IT-020U/IT-007R/DP-1VA LOGGER/MUX-10F/EC Counter	Connector type	A) Water-proof type with output buttor	<b>B)</b> Water-proof type with output button	C) Straight type with output button	L-shape type with output button, cable outlet on right	<b>D)</b> Flat 10-pin type	<b>E)</b> Round 6-pin type	<b>F)</b> Flat straight type	FB) Flat L-shape (cable outlet is back)	<b>FR)</b> Flat L-shape (cable outlet is right)	FL) Flat L-shape (cable outlet is left)	<b>G)</b> Flat straight water-proof type	SF) Straight standard type
	1 m	05CZA624	05CZA662	959149	04AZB512	936937	937387	905338	905689	905691	905693	21EAA194	06AGL011
Connector (12 types, A to G and SF) Type D on the other end for all models	2 m	05CZA625	05CZA663	959150	04AZB513	965014	965013	905409	905690	905692	905694	21EAA190	06AGL021
For connector types (circled in broken l	ines), select the n	nodel (A to G, SF) that ma	atches the connector shap	e of the Digimatic gage	you are using.		Note 1: USB-ITN is Note 2: USB-ITN, I Note 3: USB-ITN a Note 4: IT-020U a	s required to use in the o IT-020U, and U-WAVE-T and U-WAVE-T cannot b nd USB-ITN-SF cannot b	combination with USB-ITF cannot be used with D) E e used with D) SJ-500/SV-2 e used with D) SJ-210 and	PAK, when connected to E F/EH and D)VL-B/S-B. 2100. D) EB.	)) ID-F, D) digital Mu-chec	ker, EB, EC-101D, and F)	ID-U, ID-SS, ID-SX.
	Connector type	A) Water-proof type with output buttor	<b>B)</b> Water-proof type with output button	C) Straight type with output button	CR) L-shape type with output button, cable outlet on right	<b>D)</b> Flat 10-pin type	<b>E)</b> Round 6-pin type	<b>F)</b> Flat straight type	FB) Flat L-shape (cable outlet is back)	<b>FR)</b> Flat L-shape (cable outlet is back)	FL) Flat L-shape (cable outlet is back)	<b>G)</b> Flat straight water-proof type	<b>SF)</b> Straight standard type
Gage connectors on data cable	Cable Connector shape on Digimatic gage side				-						<b></b>		
	Data switch	~	1	$\checkmark$	$\checkmark$	-	-	-	-	-	-	-	-
Digimatic ports on gage	Picture of Digimatic port	• - •		C Defiliatory	-				-	-	-	O O O	
Please note that some high- precision Digimatic gages are capable of displaying the mea- surement result to more than 6 digits. However, according to the Digimatic output specifica- tion, the result may be output in 6 digits only. Digimatic gages whose display may exceed 6 digits • Laser Scan Micrometers • Litematic • Linear gage counter (EH)	Applicable models	<ul> <li>Digimatic caliper CD67-S_PM CD-PMX</li> <li>CD-PMX</li> <li>CD-P_PMX</li> <li>CDV-P_PMX</li> <li>CFC-G</li> <li>CFC-GL</li> <li>CFC-GL</li> <li>CFC-GU</li> <li>NTD10B-P_C</li> <li>NTD10PB-P_C</li> <li>NTD10PB-P_C</li> <li>NTD-PMX</li> <li>Digimatic depth gage</li> <li>VDS-PMX</li> <li>Digimatic scale unit</li> <li>SD-G</li> </ul>	<ul> <li>Digimatic micrometer MDH-25M/25MC MDE-MJ/MX MDC-MJ/MX OMC-MX CLM1-QMX CLM1-QMX CLM2-QMX CLM1-DKX CLM2-DKX Other models ending with -MX</li> <li>Digimatic micrometer head MHN-MX/MXN</li> <li>Digimatic hole test HTD-R</li> <li>Digimatic depth gage DMC-MX</li> </ul>	<ul> <li>Digimatic caliper CD-AX CD-C CD-SC/SCT NTD25-AX NTD31-AX</li> <li>Digimatic depth gage VDS-AX</li> <li>Digimatic micrometer head MHD-50MB</li> <li>Digimatic scale unit SD-D SDV-D</li> </ul>	<ul> <li>Digimatic micrometer MDC-MB OMC-MB PMU300-MB</li> <li>Image: Straight straight</li> <li>Type C straight connectors are available, but may interfere with thimble operation.</li> </ul>	Digimatic indicator Di-H ID-H ID-F (Note 1) High-precision height gage QMH-AX/BX Mu-checker Digital Mu Checker Laser scan micrometer LSM-9506 Linear gage counter EF/EH (Note 2) EB (Note 1) and (Note 4), EC-101D (Note 1) Litematic VL-B/S-B (Note 2) Surface roughness measuring machine SJ-210 (Note 4)/ 310/410 SJ-500/SV-2100 (Note 3) Hardness testing machines HM-210/220 HV-110/120 HR-530 HR-600	[Hardness testing machines] HM-102 HM-103 HM-430 HM-411	Digimatic indicator ID-CX, ID-C112AX, ID HDM-AX, HD-AX, H ABS borematic SBM-CX Scale unit SD-E, SDV-E, SD-F, S [] Pla Th (1 Fo ca (2 Yo Ex	C112RXB, ID-C112GXB, DS-HC, HDS-C • Digimatic of CG-D • Hardness te HH-300 • HH-300 • How to check the cod For models currently be tase check the optional act e general catalog can also Regarding discontinued I How to look for items it r a digimatic indicator, you oles. • How to look for items it u can search the "Parts Lis ample: 293-421, 500-157	ID-U (Note 1), ID-SS (Note cylinder gage sting machines Dig Dig le No. of the connect ing sold cessories for the applicable be viewed on the Mitutoy models not listed in the from the general catalog a can check the "New and from the Mitutoyo webs t". Enter the code number I, etc.	1), ID-SX (Note 1) gimatic depth gage imatic type (ID-CX) ing cable used for th Digimatic gage in the ger o website. Web address: h general catalog Old Product Compatibility ite	Digimatic indicator ID-N ID-B me measuring instrumeral catalog. Ittps://www.mitutoyo Table" for compatible co	<ul> <li>Digimatic indicator ID-CNX</li> <li>Digimatic depth gage Digimatic type (ID-CNX)</li> <li>Digimatic thickness gage Digimatic type (ID-CNX)</li> </ul>



## [U-WAVE] Specifications

#### • Wireless Communication Specifications

Product name	Compatible standards	Wireless communication	Wireless communication distance	Transmission output	Modulation method	Communication frequency	Used band
U-WAVE-T/TM/TC	ARIB STD-T66 (Japan)	Original (based on IEEE802.15.4)	Approx. 20 m (line of sight)	U-WAVE-T: 1 mW (0 dBm) or less U-WAVE-TC/TM: 2.5mW (4dBm) or less	DS-SS (Direct Sequence - Spread Spectrum) Resistant to interfering signals and noise	2.4 GHz band	15 channels (2.405 to 2.475 GHz at intervals of 5 MHz)
U-WAVE-TMB/TCB	ARIB STD-T66 (Japan)	Bluetooth® 4.2 Low Energy	Approx. 16 m (line of sight) Approx. 16 m (on shop floor)	3.2 mW (5 dBm) or less (Class2)	FH-SS (Frequency-Hopping Spread Spectrum)	2.4 GHz band	In accordance with FH-SS (2.400 to 2.483 GHz)

\* Not compatible with the previous product Mu-Wave because the communication specifications are different.

#### • Transmitter (For combinations, refer to pages 16 to 17.)

\* U-WAVE should only be used in countries where they have obtained wireless certification. \* "U-WAVE-R/T/U-WAVE fit" and the Bluetooth<sup>®</sup> type "U-WAVE-TCB/TMB" are not compatible because they have different communication specifications.

Product name	Model	Code No.	Protection level	Data reception indication	Power supply	Battery life	Mass	Ap
	Buzzer type	264-623	_	LED/Buzzer		Approximately 400,000 transmissions	18 g	
U-WAVE-INI	Dust/water-proof type	264-622	IP67	LED		in continuous use	18 g	
	Buzzer type	264-627	_	LED/Buzzer		Approximately 1 year under normal	18 g	
U-WAVE-TIMB	Dust/water-proof type	264-626	IP67	LED		according to usage.	18 g	
	Buzzer type	264-621	_	LED/Buzzer	Lithium battery	Approximately 400,000 transmissions	18 g	
U-WAVE-IC	Dust/water-proof type	264-620	IP67	LED	CR2032 ×1	in continuous use	18 g	
	Buzzer type	264-625	_	LED/Buzzer		Approximately 1 year under normal	18 g	8
U-WAVE-ICB	Dust/water-proof type	264-624	IP67	LED		according to usage.	18 g	8
	Buzzer type	02AZD880G	_	LED/Buzzer		Approximately 400,000 transmissions	23 g	0
U-WAVE-1	-T Dust/water-proof 02AZD730G IP67 LED			in continuous use	23 g	0=0		





## [U-WAVE] Specifications/Options

### • Connecting unit (Refer to pages 32 to 35.)

Product name	Model	Code No.	Protection level	Mass	Appearance
	For standard type	02AZF300	NA	6 g	
Connecting unit	For dust/water-proof type	02AZF310	IP67	6 g	
	ID-CNX series ID-FNX series 12.7 mm type exclusive	02AZF700	NA	10 g	

#### • Receiver (Refer to pages 16 to 17.)

Dreductneme	Model	Code No	Power	U-WAVE-R	U-WAVE-T	-T of Mass Appearance evices		Mass Appearance		Dimonsions	Stan	dard accessory: U-W	AVEPAK software
Product name	No.	Code No.	supply	devices (per PC)	connected devices					Dimensions	System Environment: Compatible OS	Main specifications	Data format
U-WAVE-R	U-WAVE-R	02AZD810D	USB bus power system	Up to 15	Up to 100	130 g		Unit: mm	Windows 2000 Professional (SP4 or higher)* Windows XP Home Edition (SP2 or higher)* Windows XP Professional (SP2 or higher)* Windows Vista* Windows 7* Windows 7* Windows 10* Windows 10* Windows 11 Ver.1022B or later * 32-bit, 64-bit OS supported <version confirmed to work with Windows 10&gt; • U-WAVEPAK Ver.1.020 or later <connectability confirmed="" for="" pc="" tablet=""> • Microsoft Surface Pro 6 (the version whose operation on Windows10 Professional is confirmed) • Required environment: DVD drive (for installation), USB ports x 2 or more</connectability></version 	<ul> <li>Setup of dedicated driver software (USB and virtual COM port)</li> <li>Initial setting of ID number and frequency selection (required only once for the first time)</li> <li>Load data to Microsoft Excel or Notepad through the data interface function</li> </ul>	Example of format when the Digimatic gage displays 12.34 DT1 01 02 +00000012.34 M Header Digimatic gage Unit M: mm display value 1 U-WAVE-TC/TM/T ID: 00 to 99 U-WAVE-R ID: 00 to 99 *1: Data interface function is switchable to "Measurement value only" ★ Example of status code format ST1 01 02 0999999073 99 Header Device ID <sup>*2</sup> Status code Status code Device ID <sup>*2</sup> Status code U-WAVE-R ID Digimatic gage 03: Measurement data missing, etc. *2: Unique number assigned to U-WAVE shipment		

Note: U-WAVEPAK software is packed together with the U-Wave receiver. If your computer has no DVD drive then please download and install U-WAVEPAK from our website.

**Options** For details, see pages 18 to 19.





Foot switch (optional)







## [U-WAVE] Options (Brackets/Attachment Fixture)

#### • Installation bracket Kit for U-WAVE-T

Product name	Application example	Туре	Code No.	Attachable unit	Accessory	
Bracket for U-WAVE-T		Standard	02AZE200	U-WAVE-T	<ul> <li>Detachable fastener: 1 set</li> <li>Mounting screw: 2 pcs.</li> </ul>	
U-WAVE-TM/		Dedicated for digimatic indicators	02AZF670		• Mounting scrow: 4 pcs	
Bracket		Dedicated for ABS coolant- proof digimatic indicator ID-N	02AZF675		• Mounting screw: 4 pcs.	
Bracket for QM-Height		Dedicated for QM-Hight	02AZE990	U-WAVE-T	<ul> <li>Detachable fastener: 2pcs.</li> <li>Mounting screw: 2 pcs.</li> </ul>	
Attachment fixture for LH		Linear Height LH-600F/FG	12AAY486	U-WAVE-T	• Mounting screw: 4 pcs.	

• Application examples of the mounting plate (02AZE200)

Digimatic indicator (ID-C0512NXB)



• ID-C



• QM-Height

• LH-600F/FG





• Image of fastener attachment to main gage



A back plate without a center lug is recommended. If a center lug is present, attach fastener after cutting away material to clear the lug.

## **Excel-specific Measurement Data Collection Software and Measurement Examples**

### USB-ITPAK V3.0 measurement examples

#### The following are three measurement methods that can be set with USB-ITPAK V3.0, illustrated with specific examples.

<Reference> The user's manual for USB-ITPAK V3.0 is posted on our website. You can find detailed information such as setting procedures. http://www.mitutoyo.co.jp



Cell that will receive next input is highlighted in green.

\*These are common options for IT-020U, USB-ITN, and U-WAVE. They cannot be used with IT-007R



Note) When using U-WAVE for batch measurement, it will operate in "Event Drive mode.



#### Notes on using USB-ITPAK V3.0/V2.1:

- Do not merge the cells in the specified range as a measurement data input.
- During measurement, the Microsoft Excel worksheet cannot be modified in any way apart from entering data.
- If you need to modify the sheet, it is necessary to abort or finish the measurement.

#### **Option for USB-ITPAK**

#### USB Foot Switch Adapter USB-FSW

This is the necessary USB adapter for connecting to a PC when performing data control (data request, data cancellation, etc.) using a foot switch (No.937179T) with USB-ITPAK. It must be used in combination with USB-ITPAK in order to function.

#### Main Specifications of USB-FSW

- You can use USB-ITPAK to set different purposes for the foot switch according to intended use.
- Data control "data request," "data cancel," "data skip"
- Enter any particular character string, e.g., "Pass", "Fail", etc.
- Note: As with USB-ITN, USB-FSW also uses a built-in VCP driver.

#### USB-FSW appearance



Code No. 06ADV384



• If the OS build version is old, it may not be possible to use U-WAVE fit Bluetooth® and U-WAVE fit or U-WAVE-T together.





### **Useful functions of USB-ITPAK**

This is optional software that allows you to create procedures for inputting measurement data sent from U-WAVE, input tools, etc. into Excel. With this, you can reduce the time and effort required to create inspection sheets and further streamline inspection work.

#### Equipped with an automatic sorting function for sorting input measurement data [Easy input mode]

10.54

20.45

1 4

2 5

This function can be implemented even if the measuring instrument does not support bidirectional serial communication. After setting, measurement values are automatically sorted into an Excel sheet as needed. Only the number of measurement items is



With normal input With automatic sorting function (Entered into column (Once entered into column A, similar data is automatically classified.) A only.) В 1 10.11 1 1 10.11 10.11 10.54 20.05 2 2 2 2 20.05 3 3 29.99 3 3 29.99 9.78

1 4

2 5

#### Simplifies measuring instrument setting

Batch setting of ID-C/ID-F units can be performed from your PC. Moreover, the settings can be saved on your PC and set to other ID-C/ID-F units. You can perform settings without even touching the ID-C/ID-F units.



10.54-

20.45

#### USB-ITPAK V3.0/V2.1 Function comparison table

Symbols: I: Can be used only when connected to a device supporting USB-ITPAK V3.0 Digimatic S1,

20.05 20.45

20.3

20.07

9.99

29.99

29.5

30.4

30.22

		• • • • • • • • • • • • • • • • • • •						
Operating en functio	vironment and ons, etc.	Details	V2.1	ITPAK V3 Trial version (free)	8.0 Full version			
Supported communication	Digimatic d1/d2	d1: 1st generation, unidirectional communication, 6-digit communication / d2: 2nd generation, unidirectional communication, 8-digit communication		1				
standard	Digimatic S1	3rd generation, bidirectional serial communication, 8-digit communication	_	~	/			
		Windows 2000 SP4, Windows XP SP2 or later, Windows Vista, Windows 7, Windows 8 / 8.1	1	-	_			
Compatible OS		Windows10		$\checkmark$				
		Windows11	_	~	1			
	Sequential measurement	With this method, when using one or several measuring instruments, the measurement data are input into an Excel sheet from the measuring instrument(s) registered in advance.	1	—	1			
	Batch measurement	With this method, measurement data are acquired in batch from several measuring instruments and input into an Excel sheet.	1	_	1			
	Individual measurement	dividual easurement The Excel sheets and cells for inputting measurement data are set individually for each measuring instrument. With this method, measurements performed randomly by multiple operators can be input from each instrument into their specified sheets and cells.						
	Simple measurement function	le This function makes it possible to start measuring without prior detailed settings and to sort data into Excel columns according to measurement location.						
Functions	Measuring instrument setting	This function is used to change the various settings (zero setting, registration of preset values, setting of unit, counting direction, and tolerance) of connected measuring instruments.						
	Measurement history	This function saves information on the measurement operator and the measurement equipment used within the measurement data. (It records in the data who used what to measure the data.)	_	✓1				
	Device information	This function reads various information about connected measuring instruments (model, serial No., calibration date) and displays it on the PC.	_	✓1				
	Data input into Microsoft Excel	This function is used to input values into user-specified cells in Excel.	1	_	1			
	Text data input with virtual keyboard	This function is used to input text (characters and values) into specified cells in Excel.	1	_	1			

### Can be combined with a bidirectional-communicationsupporting Digimatic gage for even greater work efficiency

Control and setting of the main unit, collection of gage information, etc. can be performed as a batch operation from a PC. This contributes to drastic improvement in work efficiency.

- An optional cable and measurement data input unit are required for bidirectional serial communication.
- USB-ITPAK V3.0 must be installed on the PC used for communication.





tion example (1) of ID-C/ID-F from PC	•	Function example (2) Measuring instrument setting
del + USB-ITPAK V3.0)	•	New model (ID-C/ID-F + USB-ITPAK V3.0)
o setting and power ON/ ation, etc. of multiple ID-C/ is made possible by use of ated software "USB-ITPAK."		<ul> <li>Various functions of ID-C/ID-F units can be set from USB-ITPAK.</li> <li>The contents of various function settings can be saved on a PC, and the same settings can be copied to other ID-C/ID-F units.</li> <li>→ Reduced work time for setting</li> </ul>
 ID-F + USB-ITPAK V2.1)	•	Old model (Old ID-C/ID-F + USB-ITPAK V2.1)
D-C/ID-F units that do ort bidirectional serial cation, zero setting must med individually on each gage.		<ul> <li>Since bidirectional serial communication is not supported, function setting from a PC is not possible.</li> </ul>

#### USB dongle

Can only be used with a PC connected to a USB dongle



## Measurement Navigation Applications

	Mitutoyo U-WAVE Navi	U-WAVEPAK-BM	U-WAVEPAK-BW	
	Using the application, create a measurement procedure, display and navigate the measurement, and manage the measurement results	Measure a workpiece to perform a simple trend management	Up to seven units of U-WAVE-TCB/ TMB can be set up. Measuring results can be transferred to Excel spread sheet.*	
Purpose	Image: Second conduction         Image: Se			
Possible actions (Functions)	<ul> <li>Create / perform a measurement procedure (including GO/NG judgement)</li> <li>Navigate a measurement procedure</li> <li>Manage/ transfer a measurement procedure</li> <li>Display a list of measurement results</li> <li>Transfer a measurement result</li> </ul>	<ul> <li>Judgment</li> <li>Data logging</li> <li>Graphical display of measurement result</li> <li>Display the histogram of measurement results</li> <li>Transfer a measurement result (log data)</li> </ul>	Identification of data origin Upper application (connection with USB-ITPAK, MeasurLink)	
Display language	Japanese / English (Depends on the OS settings)	English	Japanese / English (Depends on the OS settings)	
Compatible OS	Android 7.0 or later (iOS not supported) Available from Google Play for free download.	Android 7.0 or later / iOS 10.0 or later U-WAVEPAK-BM (English version only) (an be downloaded for free from each app store. U-WAVEPAK-BM U-WAVEPAK-BM Q	Windows10 Pro 64bit  DL from the following URL https://www2.mitutoyo.co.jp/eng/ contact/products/u-wave/index2.html	

Note1: We cannot guarantee the operation of this application and U-WAVE TMB/TCB with all Bluetooth<sup>™</sup> equipped devices.

Note2: Google Play and the Google Play logo are trademarks of Google LLC. Apple and the Apple logo are trademarks of Apple Inc.

\* By enabling the direct input feature within U-WAVEPAK-BW the results can be written directly to Excel. The results do not include the transmitter device ID. Use of our optional USB-ITPAK or MeasurLink software allows for data sorting by individual transmitter IDs.

## Introduction to the MeasurLink Software

# What is **MeasurLink**<sup>®</sup>?

## Achieve "Visualization of Quality"

#### Collecting the measurement data Measurement Data Wireless Communication System U-WAVE / USB Input Tool

MeasurLink is an IoT platform for quality management that realizes "Visualization of Quality" by enabling real-time data collection from the networked Digimatic gages and global control and analysis. U-WAVE supports MeasurLink as an infrastructure that collects and controls data.



### Integration of U-WAVE/USB input tool and MeasurLink

Building a MeasurLink measurement data network system based on U-WAVE and USB input tools









```
See video
```

IoT of Quality Control Measurement Data Network System MeasurLink

#### Preventing defectives

Collects data from the Digimatic gages on the network and performs statistical process control (SPC) to warn of possible generation of defectives

#### Diagnosis by data analysis

Checking measurement results by accessing the data base and performing various analyses helps investigate and resolve process performance concern

### Simply start achieving IoT

In addition to conventional data storage, the network can be configured in steps to simply start IoT of Quality Control.

#### ■ U-WAVE-TM/TMB compatible gages

No.02	AZF310										
Product name	Code No	Unit	Current product	Product name	Code No	Unit	Current product	Product name	Code No	Unit	Current product
i roudet name	293-140	Onic	current product	i rouuce name	293-351	Onic	current product	i foudet nume	323-251-30	Onic	
	293-140-30	)	$\checkmark$		293-351-10				323-252	-	
	293-141	-			293-351-30		$\checkmark$		323-252-30	mm	$\checkmark$
	293-141-30	mm	$\checkmark$		293-352				323-253		
	293-142	-			293-352-10				323-253-30		~
	293-142-50	-			295-552-50		V	Uni-	323-350-30		
	293-143-30	-	~		293-353-10			micrometer	323-351	- inch/mm -	
QuantuMike	293-180				293-353-30		$\checkmark$		323-351-30		~
	293-180-30	]	$\checkmark$		293-354	Į			323-352		
	293-181	-			293-354-10				323-352-30		~
	293-181-30	inch/mm	$\checkmark$		293-354-30	54-30	~		323-353		
	293-182-30	-			293-355 10				323-333-30		~
	293-183	-			293-355-30		$\checkmark$		324-251-10		
	293-183-30	1	$\checkmark$	Coolant-	293-356				324-251-30		$\checkmark$
	293-230			proof	293-356-10				324-252		
	293-230-30	-	$\checkmark$	micrometer	293-356-30		$\checkmark$		324-252-10		
	293-231	-			293-357				324-252-30	mm	√
	293-231-50	-	V		293-357-10				324-253		
	293-232-30		$\checkmark$		293-960				324-253-30		~
	293-233	1			293-960-30		$\checkmark$		324-254		
	293-233-30	-	$\checkmark$		293-961				324-254-10		
	293-234	-			293-961-30		$\checkmark$	Gear tooth	324-254-30		~
	293-234-30	-	~		293-962			micrometer	324-351		
	293-235	-			293-902-50		V		324-351-10		1
	293-236	-			293-963-30		$\checkmark$		324-352		
	293-236-30				293-964	mm			324-352-10		
	293-237	-		293-965	-965			324-352-30	- inch/mm	$\checkmark$	
	293-237-30	-	$\checkmark$		293-966				324-353		
	293-238				293-966-30		~		324-353-10		
	293-250-10	-			314-251-10				324-355-50		
	293-250-30	-	~		314-251-30		$\checkmark$		324-354-10		
	293-251	mm			314-252				324-354-30	1	$\checkmark$
	293-251-10	-			314-252-10				326-251	0 0 0 0 0 0 0 0 0 0 0	
	293-251-30	-	$\checkmark$		314-252-30		$\checkmark$		326-251-10		
	293-252	-			314-253	mm			326-251-30		~
	293-252-10	-	~	-	314-253-30		1		326-252-10		
	293-253				314-261				326-252-30		~
Coolont	293-253-10	]			314-261-10				326-253		
proof	293-253-30	-	$\checkmark$		314-261-30		$\checkmark$		326-253-10		
micrometer	293-254	-			314-262	-			326-253-30		~
	293-254-10	-	1	V-anvil	314-262-10				326-254		
	293-255	-		micrometer	314-351			Screw thread	326-254-30		~
	293-255-10	1			314-351-10			micrometer	326-351		
	293-255-30		$\checkmark$		314-351-30		$\checkmark$		326-351-10		
	293-256	-			314-352				326-351-30		~
	293-256-10	-			314-352-10				320-352		
	293-250-50	-	V		314-353		v		326-352-30		1
	293-257-10	-			314-353-10	inch/mm			326-353	inch/mm	
	293-257-30		$\checkmark$		314-353-30		$\checkmark$		326-353-10		
	293-330	-			314-361				326-353-30		~
	293-330-30	-	$\checkmark$		314-361-10				326-354		
	293-331	-			314-301-30		~		326-354-10		
	293-331-50	-	v		314-362-10				329-250		•
	293-332-30	1	$\checkmark$		314-362-30		$\checkmark$		329-250-10		
	293-333				317-251				329-250-30	mm	$\checkmark$
	293-333-30		$\checkmark$		317-251-30	mm	~		329-251		
	293-334	inch/mm			317-252			Donth	329-251-10		
	293-334-30		~		317-351		v	micrometer	329-350		~
	293-335-30		1	Uni-	317-351-30	in ch /	$\checkmark$	interonieter	329-350-10		
	293-336			micrometer	317-352	incn/mm			329-350-30	inch/mm	$\checkmark$
	293-336-30		$\checkmark$		317-352-30		$\checkmark$		329-351		
	293-350	-			323-250	mm			329-351-10		
	293-350-10	-			323-230-30	111111	~		529-551-50		V

#### ■ U-WAVE-TM/TMB compatible gages

🖵 No.02AZF310 Product name Code No. 342-363 342-363-30 342-364 Point micrometer 331-252  $\checkmark$ 342-364-30 331-252-30 331-253 331-253-30 Crimp height 342-371 micrometer 342-371-30  $\checkmark$ 343-250 343-250-30 343-251 343-251-30 331-254 331-254-30 331-261 331-261-30  $\checkmark$ mm  $\checkmark$ 331-262 331-262-30 331-263 343-252 343-252-30 343-253  $\checkmark$ 331-263 331-263-30 331-264 331-264-30 331-351 Caliper type outside micrometer 343-253-30 343-350 343-350-30  $\checkmark$ Spline micrometer  $\checkmark$ 343-351 343-351 343-351-30 343-352 343-352-30 343-353 343-353-30 345-250 345-250-10 345-250-10 331-351-30 331-352 331-352-30 331-353  $\checkmark$  $\checkmark$ 331-353-30 331-354  $\checkmark$ 331-354-30  $\checkmark$ nch/m 331-361 331-361-30 345-250-30 345-251  $\checkmark$ 345-251-10 331-362 Caliper type inside micrometer 331-362-30  $\checkmark$ 345-251-30 331-363 345-350  $\checkmark$ 331-363-30 345-350-10 331-364 331-364-30 345-350-30  $\checkmark$ 345-351 340-251 340-251-10 340-251-30 345-351-10 345-351-30  $\checkmark$ 350-251 350-251-10 mm 340-252 340-252-10 340-252-30 350-251-30 350-252 Outside micrometer  $\checkmark$ 340-351 350-252-10 350-252-30 350-253 350-253-10 340-351-10 340-351-30 340-352  $\checkmark$ nch/mn 350-253-10 350-253-30 350-254 350-254-10 350-254-30 350-261 350-261-10 340-352-10 340-352-30  $\checkmark$ 340-352-30 342-251 342-251-30 342-252-30 342-253-30 342-253-30 342-254 Point 342-254 Point 342-254-30 342-261 342-261-30 342-262 342-262-30  $\checkmark$ mm  $\checkmark$ 350-261-10 350-261-30 350-271 350-271-10  $\checkmark$ 350-271-30  $\checkmark$ 350-272 350-272-10 350-272-20 Digimatic micrometer head  $\checkmark$ mm 342-262-30 342-263 342-263 342-264 342-264 342-264-30  $\checkmark$ 350-272-30 350-273 350-273-10  $\checkmark$ 350-273-30  $\checkmark$ 350-274 350-274-10 Crimp height 342-271 micrometer 342-271-30 mm  $\checkmark$ 350-274-20 342-351 350-274-30 342-351-30 342-352  $\checkmark$ 350-281 350-281-10 342-352-30 342-353  $\checkmark$ 350-281-30 350-282 Point micrometer  $\checkmark$ 342-353-30 350-282-10 hch/m 350-282-30 350-283 342-354 342-354-30 342-361  $\checkmark$ 350-283-10 342-361-30 342-362 342-362-30  $\checkmark$ 350-283-30 350-283-30 350-284 350-284-10  $\checkmark$ 

### Mitutoyo

Connection Unit No.02AZF310



#### ✓ Current product

Unit	Current product	Product name	Code No,	Unit	Current product
			350-284-30	mm	$\checkmark$
inch/mm	~		350-351	inch/mm	
-	1		350-351-10		1
inch/m-			350-352		•
incn/mm	$\checkmark$		350-352-10		
-			350-352-30		$\checkmark$
-	~		350-353		
mm	$\checkmark$		350-353-30		$\checkmark$
-			350-354		
	~		350-354-10		1
1	$\checkmark$	Divi	350-357-10		•
-		Digimatic	350-357-30		$\checkmark$
-	~	head	350-361		
	$\checkmark$		350-361-10		$\checkmark$
Inch/mm			350-381		
-	$\checkmark$		350-381-10		
-			350-381-30		$\checkmark$
			350-382-10		
			350-382-30		$\checkmark$
mm	~		350-383		
-			350-383-10		$\checkmark$
	$\checkmark$		350-384		
			350-384-10		
inch/mm			350-384-30		$\checkmark$
			369-250-30		$\checkmark$
			369-251		
	$\checkmark$		369-251-30	- mm -	$\checkmark$
			369-252-30		1
	$\checkmark$	Disk micrometer	369-253		
			369-253-30		$\checkmark$
			369-350		
1	V		369-351		V
1			369-351-30	inch/mm	$\checkmark$
-	✓		369-352	incn/mm	1
-			369-352-30		~
	$\checkmark$		369-353-30		$\checkmark$
-			389-251		
-			389-251-30		$\checkmark$
1	~		389-252-30		$\checkmark$
]			389-261		
-	~		389-261-30	mm	$\checkmark$
-			389-262-30		$\checkmark$
mm			389-271		
-	$\checkmark$		389-271-30		$\checkmark$
-		Shoot motal	389-272		/
-	$\checkmark$	micrometer	389-351		V
			389-351-30		$\checkmark$
-			389-352	inch/mm	1
-	1		389-352-30		$\checkmark$
1	-		389-361-30		$\checkmark$
]			389-362		
-	~		389-362-30	mm	$\checkmark$
-			389-371-30	mm	1
	$\checkmark$		389-372		
			389-372-30		$\checkmark$
-					
-					



### U-WAVE-TM/TMB compatible gages

- No.02	AZF310 🖣							No.02	AZF310		
Product name	Code No.	Unit	Current product	Product name	Code No.	Unit	Current product	Product name	Code No.	Unit	Current product
	395-251-30	0	$\checkmark$		422-330-30	D D D inch/mm	$\checkmark$		500-738-20	inch/mm	√
	395-252				422-331				500-762-10		
	395-252-30		$\checkmark$		422-331-30		$\checkmark$		500-762-20		~
	395-253-30		~		422-332-30			ABS coolant- proof caliper	500-763-10		√
	395-254			Blade	422-333				500-764-10		
	395-254-30		√	micrometer,	422-333-30		~		500-764-20		√
	395-261-30		~	spindle	422-360-30	-			500-769-10		√
	395-262				422-361				550-301-10		
	395-262-30	mm	$\checkmark$		422-361-30	-	$\checkmark$	4.00	550-301-20		√
	395-263-30		√		422-370-30	-	$\checkmark$	Digimatic	550-311-20	inch/mm	√
	395-264				422-371	1		caliper,	550-331-10	mm	
	395-264-30		~		422-371-30		$\checkmark$	nib style Jaws	550-331-20		~
	395-271-30		$\checkmark$		1				550-341-20	inch/mm	√
	395-272			No.02/	AZF700 📮				551-301-10	mm	
	395-272-30		~	Product name	Code No	Unit	Current product	ABS	551-301-20		~
	395-273-30		$\checkmark$	rioudet name	543-700B	Onic		caliper,	551-311-20	inch/mm	~
Tube	395-274				543-705B	mm	$\checkmark$	nib style and	551-331-10	mm	
micrometer	395-2/4-30		~		543-/10B	-	✓ ✓	iaws	551-331-20		~
	395-351-30		$\checkmark$		543-701B		 √	Tire tread	551-341-20	inch/mm	~
	395-352			ID-CNX	543-702B	]	<i>√</i>		571-100-20	mm	
	395-352-30		✓		543-706B	,		571-200-20		~	
	395-353-30		$\checkmark$		543-711B	inch/mm	$\checkmark$		571-251-20	mm	$\checkmark$
	395-354				543-712B		✓ ✓		571-252-10		/
	395-354-50		~		543-710B		✓ ✓		571-252-20		~
	395-362-30		$\checkmark$	ID-ENX	543-855B	mm	~		571-253-20		$\checkmark$
	395-363	inch/mm			543-856B	compatible gages		571-254-10	-		
	395-364							571-255-10			
	395-364-30		~				ihle gages	20	571-255-20		√
	395-371-30		√		. 10/100 0	omput	ible gages		571-261-10		√
	395-372			No.02	AZF310				571-262-10	inch/mm	
	395-372-30		~	Product name	Code No	Unit	Current product	Depth gage	571-262-20		~
	395-373-30		~	i roudet nume	500-712-10	Onic	current product		571-263-20		~
	395-374				500-712-20	-	~		571-264-10		
	406-250		√		500-713-10	-	~		571-264-20	inch/mm	~
	406-250-30		$\checkmark$		500-714-10				571-265-20		$\checkmark$
	406-251	mm			500-714-20	]	~		571-301-10		
	406-251-50		~		500-716-11	mm	$\checkmark$		571-301-20	mm	~
	406-252-30		$\checkmark$		500-717-11				571-302-20		$\checkmark$
Outside	406-253				500-717-20	-			571-311-10		
non-rotating	406-350		v		500-718-20	-	$\checkmark$		571-312-10	inch/mm	
spindle	406-350-30		$\checkmark$		500-719-10	1			571-312-20		$\checkmark$
	406-351				500-719-20		~		573-601		
	406-352	inch/mm			500-720-20	inch/mm	$\checkmark$		573-602		
	406-352-30		√	ABS coolant-	500-721-10	-			573-602-20		√
	406-353-30		~	proof caliper	500-721-20	-	~		573-604-20		~
	422-230				500-722-20	mm	$\checkmark$		573-605		
	422-230-30		~		500-723-10	-	1		573-605-20		~
	422-231-30		$\checkmark$		500-724-10			Dedicated	573-606-20		$\checkmark$
Blade micrometer, non-rotating spindle	422-232				500-724-20		√	caliper	573-608 20	mm	
	422-233		v		500-727-20	mm	√		573-611		v
	422-233-30	mm	$\checkmark$		500-728-11	111111			573-611-20		$\checkmark$
	422-260		$\checkmark$		500-728-20		~		573-612-20		√
	422-261				500-735-20				573-614		
	422-261-30		~		500-736-10	inch/mm			573-614-20		~
	422-270-30		$\checkmark$		500-737-10		•		573-615-20		$\checkmark$
	422-271		1		500-737-20		$\checkmark$		573-616		

### U-WAVE-TC/TCB compatible gages

— No.02/	AZF310			-   [	— No.02/	AZF300
Product name	Code No	Unit	Current product	Pr	oduct name	Code No
inouace manne	573-616-20		√		ouucenume	500-150-20
	573-618		1			500-150-30
	573-618-20		$\checkmark$			500-151-20
	573-621					500-151-30
	573-621-20		$\checkmark$			500-152-20
	573-622					500-152-30
	573-622-20		$\checkmark$			500-153
	573-625					500-153-30
	573-625-20		$\checkmark$			500-154-20
	573-626					500-154-30
	573-626-20		~			500-155-20
	5/3-634	mm				500-155-30
	5/3-034-20		~			500-150-20
	572 625 20		/			500-150-50
	573-645		· ·	-		500-157-20
	573-645-20		1			500-158-20
	573-646					500-158-30
	573-646-20		1			500-161-21
	573-647					500-161-30
	573-647-20		$\checkmark$			500-162-21
	573-648					500-162-30
	573-648-20	1	$\checkmark$			500-167
	573-651					500-167-30
	573-651-20		$\checkmark$			500-168
	573-652				ABS Digimatic caliperr	500-168-30
	573-652-20		~			500-170-20
	573-653					500-170-30
	5/3-653-20	-	~			500-171-20
	5/3-054					500-1/1-30
	572-661	mm	~			500-172-20
	573-661-20	-				500-172-50
	573-662					500-173-30
	573-662-20		$\checkmark$			500-174-20
Dedicated	573-676					500-174-30
callper	573-676-20	1	$\checkmark$			500-175-20
	573-677					500-175-30
	573-677-20		$\checkmark$			500-176-20
	573-679					500-176-30
	573-679-20		$\checkmark$			500-177-20
	5/3-/01	-				500-1/7-30
	5/3-/01-20		~			500-178-20
	5/3-/02	-	/			500-1/8-30
	573-702-20		~			500-201-21
	573-704-20		1	-		500-201-30
	573-705					500-202-30
	573-705-20		$\checkmark$			500-203-21
	573-706					500-203-30
	573-706-20		$\checkmark$			500-204-21
	573-708	1				500-204-30
	573-708-20		$\checkmark$			500-205
	573-721					500-205-30
	573-721-20	inch/mm	~			500-233-21
	573-725					500-233-30
	5/3-/25-20		~			500-234-21
	5/3-/34					500-234-30
	573-74-20		~			500-235-21
	573-745-20		1			500-235-30
	573-746		v			500-236-30
	573-746-20		$\checkmark$			500-443
	573-751					500-444
	573-751-20		$\checkmark$			500-445
	573-752					500-463
	573-752-20		$\checkmark$			500-464
	573-761					500-465
	573-761-20		$\checkmark$			

### Mitutoyo



### $\checkmark \mathsf{Current} \ \mathsf{product}$

R

			_
0.	Unit	Current product	
20			
20		~	
30		1	
20			
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30		$\checkmark$	
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20			
30		$\checkmark$	
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30		~	
20			
30		~	
21		1	
21		~	
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30		$\checkmark$	
30		$\checkmark$	
20			
30		~	
20		1	
20		~	
30		$\checkmark$	
	inch/mm		
30	Incn/mm	$\checkmark$	
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30		$\checkmark$	
21	mm		
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30	inch/mm	1	
21			
30	mm	$\checkmark$	
21	inch/mm		
30		$\checkmark$	
20	mm	,	
30		~	
30		1	
21			
30		$\checkmark$	
21			
30	mm	$\checkmark$	
21			
30		~	
	inch/mm		

Due du et u e u e	Carla Na	11!4	C
Product name	Code No.	Unit	Current product
	571-201-20		
	571-201-30	mm	$\checkmark$
	571-202-20		
	571-202-30		$\checkmark$
	571-203-20		
Donth gago	571-203-30		$\checkmark$
Deptil gage	571-211-20		
	571-211-30	inch/mm	$\checkmark$
	571-212-20		
	571-212-30		$\checkmark$
	571-213-10		
	571-213-30		$\checkmark$
ADC I	573-191-20	mm	
ABS IOW	573-191-30	111111	$\checkmark$
caliper	573-291-20	inch/mm	
canper	573-291-30		$\checkmark$

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### Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.



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All product information contained in this brochure is current as of December 2023.



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